



Dark Stone	Value	Unit	Standard
Water Absorption	0.2	%	ISO 179
Tensile Modulus	2500	Pa	ISO 527
Vicat Softening Temperature	102°	°C	ISO 96
Charpy Impact at 23°	8	KJ/m ²	ISO 179
Charpy Impact at -30°	3	KJ/m ²	ISO 179
MFR	4	g/10 min	ISO 1133

Clay	Value	Unit	Standard
Water Absorption	0.2	%	ISO 179
Tensile Modulus	2500	Pa	ISO 527
Vicat Softening Temperature	102°	°C	ISO 96
Charpy Impact at 23°	8	KJ/m ²	ISO 179
Charpy Impact at -30°	3	KJ/m ²	ISO 179
MFR	4	g/10 min	ISO 1133

DISCLAIMER

The Information presented herein has been compiled from sources considered to be dependable and is accurate to the best of our knowledge. However, since data, safety standards, and government regulations are subject to change and the conditions of handling and use, or misuse, are beyond our control, Caracol S.R.L. makes no warranty expressed or implied, with respect to completeness or continuing accuracy of the information contained herein and disclaims all liability for reliance thereon.

User should satisfy himself that he has all current data relevant to his particular use.



Monumental	Value	Unit	Standard
Water Absorption	0.2	%	ISO 179
Tensile Modulus	2500	Pa	ISO 527
Vicat Softening Temperature	102°	°C	ISO 96
Charpy Impact at 23°	8	KJ/m ²	ISO 179
Charpy Impact at -30°	3	KJ/m ²	ISO 179
MFR	4	g/10 min	ISO 1133

Sandy	Value	Unit	Standard
Water Absorption	0.2	%	ISO 179
Tensile Modulus	2500	Pa	ISO 527
Vicat Softening Temperature	102°	°C	ISO 96
Charpy Impact at 23°	8	KJ/m ²	ISO 179
Charpy Impact at -30°	3	KJ/m ²	ISO 179
MFR	4	g/10 min	ISO 1133

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Water Absorption	0.2	%	ISO 179
Tensile Modulus	2500	Pa	ISO 527
Vicat Softening Temperature	102°	°C	ISO 96
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MFR	4	g/10 min	ISO 1133

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Caementum	Value	Unit	Standard
Water Absorption	0.2	%	ISO 179
Tensile Modulus	2500	Pa	ISO 527
Vicat Softening Temperature	102°	°C	ISO 96
Charpy Impact at 23°	8	KJ/m ²	ISO 179
Charpy Impact at -30°	3	KJ/m ²	ISO 179
MFR	4	g/10 min	ISO 1133

Heritage Brick	Value	Unit	Standard
Water Absorption	0.2	%	ISO 179
Tensile Modulus	2500	Pa	ISO 527
Vicat Softening Temperature	102°	°C	ISO 96
Charpy Impact at 23°	8	KJ/m ²	ISO 179
Charpy Impact at -30°	3	KJ/m ²	ISO 179
MFR	4	g/10 min	ISO 1133

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Monumental Evolution	Value	Unit	Standard
Density	1.14	g/cm ³	ASTM D792
Tensile Strenght at Yeld	428	Kg/cm ²	ASTM D638
Flexural Modulus	20.500	Kg/cm ²	ASTM D790
IZOD Impact Strenght at 23°	41	Kg*cm/cm	ASTM D256
IZOD Impact Strenght at -30°	5.5	Kg*cm/cm	ASTM D256
Heat Deflection	100	°C	ASTM D 648
Vicat Softening Temperature	96	°C	ASTM D1525

Clay Evolution	Value	Unit	Standard
Density	1.14	g/cm ³	ASTM D792
Tensile Strenght at Yeld	428	Kg/cm ²	ASTM D638
Flexural Modulus	20.500	Kg/cm ²	ASTM D790
IZOD Impact Strenght at 23°	41	Kg*cm/cm	ASTM D256
IZOD Impact Strenght at -30°	5.5	Kg*cm/cm	ASTM D256
Heat Deflection	100	°C	ASTM D 648
Vicat Softening Temperature	96	°C	ASTM D1525

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